



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-352 Grade LC2-1

Standard Specification for Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-352 Grade LC2-1 Ferritic Steel Castings for Pressure-Containing Parts Suitable for Low Temperature Services

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.220 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.500 max.		
Manganese	Mn %	0.550 - 0.750		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	1.350 - 1.850		
Nickel	Ni %	2.500 - 3.500		
Molybdenum	Mo %	0.300 - 0.600		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	725 - 895
-	-	-	Yield Strength in Mpa	550 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	30 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
J42215	UNS	USA	Casting	
1.6783	DIN	Germany	Casting	
20NCD12M	AFNOR NF	France	Casting	
T15MoCrNi30R	STAS	Romania	Casting	
1.6783	EN	European Union	Casting	
J42015	UNS	USA	Casting	
A352 LC2-1	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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